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WS0530 Acrylicon Clear

Technical Data Sheet

- **Wet Ink Tack** | Low
- **After Flash Tack** | Low
- **Printability** | Excellent
- **Surface Appearance** | Matte
- **Opacity/Viscosity** | Low/Low
- **Bleed Resistance** | None
- **Flash Temperature** | 160°F (71°C)/decreases with deposit thickness
- **Cure Temperature** | 320°F (160°C)
- **Squeegee Hardness** | Medium
- **Squeegee Blade** | Sharp
- **Squeegee Angle** | 45 degrees to screen
- **Squeegee Speed** | Medium
- **Underlay** | 301 Series
- **Emulsion** | Direct or indirect
- **Mesh Count** | 86-160 mc in (34-63 mc cm)
- **Thinner** | RV Additive
- **Thickener** | Thickener B
- **Storage** | 65°F to 95°F (18°C to 35°C). Avoid direct sun.
- **Cleanup** | Water and mild soap or detergent
- **Color Range** | Clear
- **Substrate Type** | Cotton
- **Substrate Color(s)** | Light and Medium Fabrics

Description

Acrylicon Clear is a clear mixing base for “**Performance**” and high stretch fabrics that can be mixed with “**Neo Pigments**” to achieve an extremely soft hand feel and excellent elasticity. This product has a translucent appearance with a “silicon-like” hand.

Features

- Easy to mix and print
- Creates thousands of color shades by adding up to 15% Neo Pigments
- Excellent printability with no viscosity modifications
- Extremely soft hand feel that PVC inks cannot achieve
- Excellent elasticity, great on Dri-fit performance fabrics
- Creates tone on tone look with superb softness
- OEKO-TEX® Standard 100 certified, CPSIA and HR4040 Compliant
- Is “**PVC Free**” and environmentally safe

Application

Print through fine screen mesh up to 160 mc in (63 mc cm) when cured at 320°F (160°C), **Acrylicon Clear** produces the soft and unique hand feel.

Special Recommendations

Acrylicon Clear should be mixed in clean vessels using clean mixing blades and utensils. Any contamination from other ink sources or non-approved additives could make **Acrylicon Clear** test positive for restricted PVC's.

- **Acrylicon Clear** can be dry cleaned or ironed
- Use Retarder MG 1-5% to help with open time in the screen
- Use Fixer WF-N 1-5% to help with wash fastness
- Use Softener MG 1-4% to help penetrate in to the garment
- Use Thickener B .25-1% to help thicken the ink
- Use RV Additive 1-3% to reduce viscosity